PC/104-Plus Specification

Version 2.0

November 2003

Please Note

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DRAFT
REVISION HISTORY

Draft 0.7, November 20, 1996 - Preliminary Draft
a. Formatted to meet the requirements of the PC/104 Consortium.
b. Modify the component restrictions across and to each side of the PC/104 connectors (three sides, .400" from each edge, 4.35" top clearance, .100" bottom clearance).

Draft 0.8, December 16, 1996 - Cleanup for Release
a. Correct general typos.
b. Correct word reference error.
c. Add QuickSwitch part number and clarify Mux requirements.
d. Change PCI ONLY to PCI-Only and add note.
e. Correct Figure 4 and Figure 5 errors.
f. Correct typo in Table 3.

Draft 0.9, January 10, 1997 - Cleanup for Release
a. Cleanup minor grammatical errors.

Version 1.0, February 1997 - Initial Release
a. Grammatical changes and cleanup per review recommendations.
b. Change Footnote 1 on Page 4 to show future support for the M66EN (66MHz Enable) signal.
c. Add signals PRSNT[1:2]# and CLKRUN# to Figure 2 to encompass all unused PCI signals.
d. Moved the Mechanical section after the Electrical section.
e. Clarified the KEY pin usage for universal modules and defined them as ground connections.
f. Clarified pin 1 for the PC/104-Plus connectors on Figure 6.
g. Added an example manufacturer and part No. for the PCI connector (Figure 7) and Shroud (Figure 8).
h. Modified Table 1, and some text under Section 3.2 to add routing recommendations for the PCI interrupt lines INTA - INTD.

Version 1.1, June 1997 - Minor Editorial Corrections
a. Correct errors in the Table of Figures and Table of Tables.
b. Correct dimensions on the PCI connector (Figure 5).
c. Correct part number and dimensions on the shroud (Figure 6).
d. Correct general typos and update reference information.

Version 1.2, April 2001
a. Added PCI Connector Specifications and PCI-104 name for “PCI Only”.
b. Added PC/104 8-Bit and 16-Bit Connector Specification.
c. Removed specific company references.
d. Corrected PCISIG and consortium addresses and phone numbers.
Version 2.0, November, 2003

a. Chapter 1. Introduction and contact information updated
b. Chapter 2. PCI Signal Definition
   1. All PCI signal names have been updated to reflect the PCI Specification Version 2.2
   2. Signals SBO* and SDONE have been removed to reflect PCI Version 2.2
   3. "(Not Supported)" has been placed under the Present signal in Figure 2
   4. PCI signal descriptions in section 2.1 have been updated to reflect the PCI Specification Version 2.2
   5. Section 2.2 has been updated with additional figures and descriptions to help clarify the purpose for signal selection on the expansion modules. Figure 2 and Table 1 reflect the addition of a 4th GNT# and REQ# pair to allow for a 4th bus mastering expansion module on a PC/104-Plus stack. The “ID Address” column has been removed from table 1 since this is dependent on the PCI Host module.
c. Chapter 3. Electrical Specification
   1. References to PCI specification Version 2.1 have been change to PCI Specification Version 2.2
   2. Section 3.2.4 “Key Locations has been eliminated. Description for the identification of the PCI signaling type has been moved to the “Mechanical Specification” chapter
   3. Note 1 of Table 2 has been changed to reflect that the Host board does not need to supply 3.3V to the PCI bus if it is using 3.3V PCI signaling. As with 5V PCI signaling Host cards, it is up to the user to supply 3.3V to the stack.
   4. New section on PCI Signaling Voltage (VI/O) Requirements was added. This section discusses 3.3V, 5V, and Universal Add-In Cards
d. Chapter 4. Levels of Conformance
   1. PCI-104 section was removed since it will be covered in its own Specification Manual
e. Chapter 5. Mechanical Specifications
   1. Section on clock trace lengths was added
   2. A section has been added “Board Identifier” which describes how to label a board to indicate its PCI signaling voltage level capabilities. This replaces the keying of the PCI connector.
f. Appendix A. Mechanical Dimensions
   1. Figure 4 has been redone in AutoCAD showing both English and Metric units. The shroud keep out region was also added. So was an area for connector overhang at the lower right hand side of the ISA bus.
   2. Figure 5: Note 1 “DIN 41612 Part 5 “ has been removed since this does not apply to the PCI connector
   3. Contact finish female interface changed from 20 micoinches minimum to 15 microinches in Figures 9 & 11
   4. Mechanical performance withdrawal force changed from 1 ounce minimum average to 1 ounce per pin minimum in Figures 9 & 11
g. Appendix B. Bus Signal Assignments
   1. Pin B30 (Reserved) replaced with REQ3#
   2. Pin C30 (Reserved) replaced with GNT3#
   3. Pin C9 (SBO*) replaced with Reserved to reflect the PCI Local Bus Specification Revision 2.2
   4. Pin D10 (SDONE) replaced with Reserved to reflect the PCI Local Bus Specification Revision 2.2
   5. Note 2 at the bottom of Table 3 has been removed
h. Specification has been reformatted and updated
   1. Chapter 2 “PCI Signal Definition” is now Chapter 3.
   2. Chapter 3 “Electrical Specification” is now Chapter 4.
   3. Chapter 4 “Levels of Conformance” is now Chapter 5.
   4. Chapter 5 “Mechanical Specifications” is now Chapter 6.
   5. Chapter 6 “Typical Stack” is now Chapter 2
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1. INTRODUCTION

The ISA architecture bus has long been a popular choice for embedded applications. With the publication of the PC/104 standard in 1992, this bus architecture was available on a small, rugged form factor which has since become an industry standard. As technological requirements advanced, a need began to arise for a higher performance bus throughput. This is especially true when it comes to graphics devices as well as other high-speed I/O devices such as networks. The PC/104 Consortium met this challenge by incorporating a PCI bus on the PC/104 form factor, which became to be known as PC/104-Plus. This architecture provides a link to versatile legacy hardware while meeting the high-speed requirements for present and future hardware.

This document supplies the mechanical and electrical specifications for the “PC/104-Plus” and incorporates all of the PC/104 features, with the added advantage of the high speed PCI bus. The physical size, mounting configuration and electrical interconnect portion of the PC/104 specification shall remain unchanged.

1.1 Summary of Key Differences From PC/104 Specification:

- A third connector opposite the ISA connectors supports the PCI bus.
- The component height on the topside has been reduced from 0.435” to 0.345” and the bottom has been increased from 0.100” to 0.190” to increase the flexibility of the module.
- Control logic added to handle the requirements for the high-speed bus.

1.2 Summary of Key Differences (120-pin PCI and PCI Local Bus Specification)

- The PCI bus connector is a 4x30 (120-pin) 2mm pitch stack-through connector as opposed to the 124-pin edge connector on standard 32-bit PCI Local Bus.
- The 120-pin PCI does not support 64-bit Extensions, JTAG, PRSNT, or CLKRUN signals.
1.3 References

This document covers the addition of the PCI functions. The following documents should be used as reference for a detailed understanding of the overall system requirements:

- PC/104 Specification -- Version 2.5
- PCI Local Bus Specification Revision 2.2

Contact the PCI Special Interest Group office for the latest revision of the PCI specification:

**PCI Special Interest Group**
5440 SW Westgate Dr., #217
Portland, OR 97221
Phone: 503.291.2569   Fax: 503.297.1090
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If errors are found in this document, please send a written copy of the suggested corrections to:

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2. A POSSIBLE MODULE STACK CONFIGURATION

Figure 1 shows a typical module stack with two PC/104-Plus modules, one PC/104 16-bit module, and one PC/104 8-bit module. The maximum configuration for the PCI bus of PC/104-Plus modules is four plus the Host Board. If standard PC/104 modules are used in the stack, they must be the top module(s) because they will normally not include the PCI bus.

Figure 1: A Possible Module Stack Configuration
3. PCI SIGNAL DEFINITION

Figure 2 shows the pins in functional groups, with the required pins on the left and the optional pins on the right side. The shaded pins on the right are unsupported features, but are included to show the entire PCI bus as defined in the PCI Local Bus Specification Revision 2.2. This version of the PCI bus is intended as a 32-bit bus running at 33MHz and therefore, 64-bit extension and 66MHz\(^1\) are not supported at this time. Also not supported are the boundary scan features (JTAG), Present (PRSNT[1:2]#), and Clock running (CLKRUN#). The direction indication on the pins assumes a combination master/target device.

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\(^1\) The PCI bus has been simulated at 33MHz. For the purpose of this specification, 66MHz is not supported. To support future enhancements, the M66EN signal should be grounded on any module that cannot support 66MHz and left open for modules that can support a 66MHz clock.
3.1 PCI Bus Signal Description

3.1.1 Address and Data

AD[31:00] Address and Data are multiplexed on the same PCI pins. A bus transaction consists of an address phase followed by one or more data phases.

C/BE[3:0]# Bus Command/Byte Enables are multiplexed. During the address phase of a transaction, they define the bus command. During the data phase, they are used as byte enables.

PAR Parity is even parity across AD[31:00] and C/BE[3:0]#. Parity generation is required by all PCI signals.

3.1.2 Interface Control Pins

FRAME# Cycle Frame is driven by the current master to indicate the beginning of an access and will remain active until the final data cycle.

TRDY# Target Ready indicates the selected device’s ability to complete the current data phase of the transaction. Both IRDY# and TRDY# must be asserted to terminate a data cycle.

IRDY# Initiator Ready indicates the bus master’s ability to complete the current data phase of the transaction.

STOP# Stop indicates the current selected device is requesting the master to stop the current transaction.

DEVSEL# Device Select, when actively driven, indicates the driving device has decoded its address as the target of the current access.

IDSEL Initialization Device Select is used as a chip-select during configuration read and write transactions.

LOCK# Lock indicates an atomic operation to a bridge that may require multiple transactions to complete.

3.1.3 Error Reporting

PERR# Parity Error is for reporting data parity errors.

SERR# System Error is for reporting address parity errors.

3.1.4 Arbitration (Bus Masters Only)

REQ# Request indicates to the arbitrator that this device desires use of the bus.

GNT# Grant indicates to the requesting device that access has been granted.
3.1.5 System

CLK  Clock provides timing for all transactions on the PCI bus and is an input to every PCI device.

RST#  Reset is used to bring PCI-specific registers, sequencers, and signals to a consistent state.

M66EN  66 MHz Enable indicates to a device whether the bus segment is operating at 33 MHz or 66 MHz. The PCI bus has been simulated at 33MHz. For the purpose of this specification, 66MHz is not supported. To support future enhancements, the M66EN signal should be grounded on any module that cannot support 66MHz and left open for modules that can support a 66MHz clock.

3.1.6 Interrupts

INTA#  Interrupt A is used to request Interrupts.

INTB#  Interrupt B is used to request Interrupts.

INTC#  Interrupt C is used to request Interrupts.

INTD#  Interrupt D is used to request Interrupts.
3.2 Signal Grouping

The PC/104-Plus architecture was developed to take advantage of the versatility and simplicity of the PC market for embedded applications. Like the desktop PC, PC/104-Plus has the ability to add auxiliary boards to expand the capabilities of the CPU. But instead of using slot cards, PC/104-Plus adds additional modules using stack-through connectors. This has two advantages: it reduces the system size and it makes the system more rugged so that it can better withstand shocks and vibrations.

To realize a stack-through architecture, a means of selecting the appropriate signals for each expansion card must be established that will easily allow for the installation and configuration of add-in PC/104-Plus and PCI-104 modules. The signals in question include the CLKx, IDSELx, REQx#, GNTx#, and INTx# lines. Normal desktop computers overcome this problem by routing only the necessary signals to each of the slot connectors. For example, on a desktop PC, only CLK1, IDSEL1, REQ1#, and GNT1# are routed to PCI slot 1. Likewise, CLK2, IDSEL2, REQ2#, and GNT2# are routed to slot 2.

The interrupts on a desktop PC are handled in a different manner. All four interrupts from the interrupt controller are routed to each PCI slot connector. By convention INTA# on an expansion card is used for single-function devices and the remaining interrupts are used in the case of multi-functional devices. This could place a large burden on INTA# since all of the expansion cards would use this interrupt. To alleviate the burden, PC manufacturers stagger the interrupts on the motherboard to each of the PCI connectors. This is shown in Figure 3.

Figure 3: Interrupt routing for a desktop PC

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Since PC/104-Plus is a stack-through architecture, there is only one connector to which all of the expansion boards must connect. A means of selecting the appropriate signals must be established that will easily allow for the installation and configuration of add-in PC/104-Plus and PCI-104 modules. Figure 4 shows such a method that can be applied to the expansion boards.

**Figure 4: Signal Select on an Expansion Board**

The multiplexer chips on the expansion board serve as the equivalent of having multiple PCI slot connectors on the motherboard of a desktop PC. To select the appropriate REQ#, GNT#, CLK, and INT signals for the expansion module, the rotary switch must be adjusted for the position on the stack.
For expansion modules requiring more than one interrupt, the staggering of the INTx# lines is accomplished on the expansion module prior to the multiplexers. Figure 5 shows the interrupt routing on a PCI Host Module and on an expansion module with two functions. The Add-on Module portion of Figure 5 shows how the right-hand multiplexer of Figure 4 fits onto an add-on module. If a board has a single function then only half of the multiplexer is required.

**Figure 5: INT# Select**

![Figure 5: INT# Select](image)

The multiplexer chips are Dual 4:1 Mux/Demux chips. They provide a 5Ω switch that connects the input and output together. These switches provide a bi-directional path with no signal propagation delay other than the RC delay of the on resistance of the switch and the load capacitance. This is typically 250ps at 50pF load. Use one Mux for 1 to 2 interrupts or two Muxes for 3 to 4 interrupts.

While other methods of configuring the modules are possible and permissible, the rotary switch is clean and provides for the least possible error in configuration.

Table 1 shows the appropriate switch setting and signals used for each module in the stack.

**Table 1: Rotary Switch Settings**

<table>
<thead>
<tr>
<th>Switch Position</th>
<th>Module Slot</th>
<th>REQ#</th>
<th>GNT#</th>
<th>CLK</th>
<th>INT0#</th>
<th>INT1#</th>
<th>INT2#</th>
<th>INT3#</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 or 4</td>
<td>1</td>
<td>REQ0#</td>
<td>GNT0#</td>
<td>CLK0</td>
<td>INTA#</td>
<td>INTB#</td>
<td>INTC#</td>
<td>INTD#</td>
</tr>
<tr>
<td>1 or 5</td>
<td>2</td>
<td>REQ1#</td>
<td>GNT1#</td>
<td>CLK1</td>
<td>INTB#</td>
<td>INTC#</td>
<td>INTD#</td>
<td>INTA#</td>
</tr>
<tr>
<td>2 or 6</td>
<td>3</td>
<td>REQ2#</td>
<td>GNT2#</td>
<td>CLK2</td>
<td>INTC#</td>
<td>INTD#</td>
<td>INTA#</td>
<td>INTB#</td>
</tr>
<tr>
<td>3 or 7</td>
<td>4</td>
<td>REQ3#</td>
<td>GNT3#</td>
<td>CLK3</td>
<td>INTD#</td>
<td>INTA#</td>
<td>INTB#</td>
<td>INTC#</td>
</tr>
</tbody>
</table>
4. ELECTRICAL SPECIFICATION

4.1 ISA Buses

The electrical specifications for the 8-bit and 16-bit ISA buses for bus drive current, bus termination, pullup/pulldown resistors, etc. are unchanged and are defined in the PC/104 Specification. The signal assignments for the J1/P1 and J2/P2 connector are given in Appendix B, Table 4: ISA Bus (Reference Only).

4.2 PCI Bus

The PCI Bus mechanical interface is a stackable 4x30 header. This interface carries all of the required PCI signals per PCI Local Bus Specification Revision 2.2.

4.2.1 Signal Definitions

For full details on the electrical requirements for the PCI bus, reference the PCI Local Bus Specification Revision 2.2.

4.2.2 Signal Assignments

Signals are assigned in the same relative order as in the PCI Local Bus Specification Revision 2.2, but transformed to the corresponding header connector pins. Because of the stack-through nature of the bus, slot-specific signals are duplicated for each plug-in module. The system has been designed to accommodate 4 modules, which are PC/104-Plus, PCI-104, or a combination of the two, so multiple sets of the signals have been duplicated to accommodate one signal for each module. These four signal groups include: IDSEL[3:0], CLK[3:0], REQ#[3:0], GNT#[3:0]. Signal assignments for the J3/P3 connector are given in Appendix B, Table 3: PCI Bus Signal Assignments.

4.2.3 Power and Ground Pins

The total number of power and ground signals remains the same, but the +3.3 V pins have been reduced by two and the ground pins have been increased by two. The change was the result of signal grouping on the bus and has no effect on performance or integrity.

4.2.4 AC/DC Signal Specifications

All bus timing and signal levels are identical to the PCI Local Bus Specification Revision 2.2.
4.3 Module Power Requirements

Table 2 specifies the voltage and maximum power requirements for each PC/104-Plus module. Care should be used in designing PC/104-Plus modules to guarantee the least possible power consumption. A worst case module as specified could use almost 39 Watts of power, which would be unacceptable in most systems.

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>+3.3V</td>
<td>3.00</td>
<td>3.60</td>
<td>3A</td>
<td>10.8W</td>
</tr>
<tr>
<td>+5V</td>
<td>4.75</td>
<td>5.25</td>
<td>2A</td>
<td>10.5W</td>
</tr>
<tr>
<td>+12V</td>
<td>11.4</td>
<td>12.6</td>
<td>1A</td>
<td>12.6W</td>
</tr>
<tr>
<td>-5V</td>
<td>-5.25</td>
<td>-4.75</td>
<td>0.2A</td>
<td>1.05W</td>
</tr>
<tr>
<td>-12V</td>
<td>-12.6</td>
<td>-11.4</td>
<td>0.3A</td>
<td>3.78W</td>
</tr>
</tbody>
</table>

Note 1: Host Boards implementing “5 volt PCI signaling” are not required to supply 3.3 volts to the modules, but must provide a bus and decoupling. Host Boards implementing “3.3 volt PCI signaling” are not required to supply 5 volts to the modules, but must provide a bus and decoupling.

4.4 PCI Signaling Voltage (VI/O) Requirements

4.4.1 PCI Host Module

The PCI Host board will always determine the PCI signaling level on the bus by setting all VI/O pins to either 3.3V or 5V. If VI/O is set to 3.3V, then the system will use 3.3V I/O signaling and, likewise, if VI/O is set to 5V, then the system will use 5V I/O signaling. Some PCI host modules may only allow one of the options, while others may provide a jumper to allow the user to select the signaling level. Once the signaling level is selected, the remaining boards in the system must use that signaling level.

4.4.2 Add-In Modules

Add-in cards can be 3.3V, 5V, or universal.

3.3V Add-In Modules

3.3V add-in modules operate in environments where VI/O has been set to 3.3V by the host module. Using 5V add-in modules on a 3.3V stack will result in the 3.3V modules being damaged.

5V Add-In Modules

5V add-in modules operate in environments where VI/O has been set to 5V by the host module. Using 3.3V add-in modules on a 5V stack will result in the 3.3V modules being damaged.

Universal Add-In Modules

Universal add-in board can be used on either 3V or 5V I/O signaling buses. Universal boards either use the VI/O signal to determine its signaling level or are 3V signaling boards that have 5V-tolerant I/O. Many PCI interface chips have a "VI/O" pin that is the power for the I/O buffers that can be directly connected to VI/O. Universal boards will work on either 3V or 5V I/O signaling buses.
5. LEVELS OF CONFORMANCE

This section provides terminology intended to assist manufacturers and users of PC/104-Plus bus-compatible products in defining and specifying conformance with the PC/104-Plus Specification.

5.1 PC/104-Plus "Compliant"

This refers to "PC/104-Plus form-factor" devices that conform to all non-optional aspects of the PC/104-Plus Specification, including both mechanical and electrical specifications.

5.2 PC/104-Plus "Bus-compatible"

This refers to devices which are not "PC/104-Plus form-factor" (i.e., do not comply with the module dimensions of the PC/104-Plus Specification), but provide male or female PC/104-Plus bus connectors that meets both the mechanical and electrical specifications provided for the PC/104-Plus bus connectors.
6. MECHANICAL SPECIFICATION

6.1 ISA Connector

The mechanical specifications for the ISA bus are defined in the PC/104 Specification. The connector and its placement on the PC/104-Plus module is shown in Figures 6, 10, and 11. Details on the ISA bus can be found in the PC/104 Specification.

6.2 PCI Connector

6.2.1 Clock Trace Lengths

The clocks are tuned on the Host Board such that the length of CLK3 trace is ≈0.662" less than CLK2, CLK2 trace is ≈0.662" less than CLK1, and CLK1 trace is ≈0.662" less than CLK0. Therefore, the first module on the stack must select CLK0 (the longest trace), the second CLK1, etc. This provides almost no clock skew between modules. Trace length limits are as indicated in the PCI Local Bus Specification Revision 2.2.

6.2.2 Module Dimensions

The mechanical dimensions for this module are identical to PC/104 Specification with the exception of the added connector (J3), some modifications to the I/O connector area, and changes to the component height restrictions. The component height on the topside has been reduced from 0.435" to 0.345" and the bottom has been increased from 0.100" to 0.190". Exceptions are the three regions on the sides of the module (indicated by the dotted region in Figure 6) which have a maximum height of 0.435” for the topside and 0.100” for the bottom side. The mechanical dimensions and restrictions are given in Appendix A, Figure 6: PC/104-Plus Module Dimensions.

6.2.3 Connector and Shroud

The connector for the PCI bus is a 4x30 (120-pin) 2mm pitch connector. The shroud should be installed on the bottom of the PC board when a stack-through connector is used. The mechanical dimensions and restrictions for the PCI connector are given in Appendix A, Figure 7: PCI Connector and Figure 8: PCI Connector Shroud. The shroud should be properly marked to identify the PCI signaling capability of the board (see Section 6.2.4 Board Identifier).

6.2.4 Board Identifier

Manufacturers of PC/104-Plus modules must clearly label near or on the PCI connector the module’s PCI signaling capabilities. The label is to guarantee proper module installation. Depending on the type of board manufactured, the label will be one of the following:

- 3.3V only
- 5V only
Universal
APPENDIX A

MECHANICAL DIMENSIONS
Figure 6: PC/104-Plus Module Dimensions

Dimensions are in inches / (millimeters)
Figure 7: PCI Connector

NOTES:

⚠️ PRESS FIT CONNECTOR PINS PER IEC 152-8
CAN BE USED INSTEAD OF SQUARE PRO AS SHOWN.

⚠️ CONFIGURATION CAN BE MADE OF ONE OR MORE PIECES.

Figure 8: PCI Connector Shroud

NOTES:

⚠️ LOCKING RING ARE NOT REQUIRED IF THE SHROUD IS
PRESSES IN OVER THE LONG CONNECTOR PINS OR OTHERWISE SECURED.
Figure 9: PCI Connector Specifications

**MATERIALS**
- Housing: High Temp Thermoplastic, UL Rated 94-V0
- Contact: Phosphor Bronze
- Solder: Tin-Lead (63-37), If Applicable
- Solder Clip: Aluminum Alloy, If Applicable

**CONTACT FINISH**
- Female Interface: 15 Microinches Minimum Hard Gold
- Male Interface: Gold Flash Minimum
- Solder Tail: 100 Microinches Minimum Solder
- Underplate: 50 Microinches Minimum Nickel

**MECHANICAL PERFORMANCE**
- Insertion Force: 2.5 Ounce Per Pin Maximum
- Withdrawal Force: 1 Ounce Per Pin Minimum
- Normal Force: 50 Grams Minimum (Per Beam)
- Durability: 50 Cycles Minimum
- Operating Temp: -55° C To +85° C Minimum

**ELECTRICAL PERFORMANCE**
- Contact Resistance: <30 Milliohms Maximum
- Current Capacity: 1 Amp Continuous Per Pin
- Dielectric Strength: 500 Vac
- Insulation Resistance: 5,000 Megohms Minimum
Figure 10: 8-Bit and 16-Bit ISA Connector (Reference Only)

NOTES:

1. PRESS FIT COMPLIANT PINS PER DIN 41612 PART 5 AND IEC 352-8
   CAN BE USED INSTEAD OF SQUARE PINS AS SHOWN.

2. CONFIGURATION CAN BE MADE OF ONE OR MORE PIECES.
Figure 11: 8-Bit and 16-Bit ISA Connector Specification (Reference Only)

**MATERIALS**
Housing: High Temp Thermoplastic, UL Rated 94-V0
Contact: Phosphor Bronze
Solder: Tin-Lead (63-37), If Applicable
Solder Clip: Aluminum Alloy, If Applicable

**CONTACT FINISH**
Female Interface: 15 Microinches Minimum Hard Gold
Male Interface: Gold Flash Minimum
Solder Tail: 100 Microinches Minimum Solder
Underplate: 50 Microinches Minimum Nickel

**MECHANICAL PERFORMANCE**
Insertion Force: 3.5 Ounce Per Pin Maximum
Withdrawal Force: 1 Ounce Per Pin Minimum
Normal Force: 50 Grams Minimum (Per Beam)
Durability: 50 Cycles Minimum
Operating Temp: -55° C To +85° C Minimum

**ELECTRICAL PERFORMANCE**
Contact Resistance: <30 Milliohms Maximum
Current Capacity: 1 Amp Continuous Per Pin
Dielectric Strength: 1000 Vac
Insulation Resistance: 5,000 Megohms Minimum
### Table 3: PCI Bus Signal Assignments

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Note: 1. The shaded area denotes power or ground signals.
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